

Protective lining for abrasion resistant service at higher temperatures.

Description

ChemLINE[®] 2400 ES (Elevated Service) is an abrasion resistant heat cured polymer lining system. ChemLINE[®] 2400 ES is a tough, flexible lining designed to handle the abrasiveness of coal, ore, plastic pellets and other media up to 400°F (204°C). ChemLINE[®] 2400 ES has excellent chemical resistance capable of withstanding the corrosive attack that normally comes with media handled.

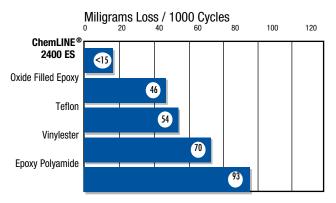
Chemical Resistance

Sulfuric acid to 98%, most solvents including methylene chloride, MEK, methanol, gasohol, distilled water, inorganic acids, dilute organic acids and alkalis. Ideal for corrosive vapor environments.

Industry Applications

- Slurry pipes
- Duct
- Pumps
- Coal bunkers
- Bag houses
- ► Ion exchange vessels
- Hoppers
- Silos and chutes

Abrasion Resistance



Application Highlights

- Can be applied to pitted and corroded steel surfaces
- ► Outstanding abrasion resistance
- Force cured system
- Low VOC 110 grams/L (0.92 lbs. per gallon)
- Excellent adhesion
- Good flexibility and toughness
- Field repairable
- Steam cleanable
- Resists hydroblasting
- Dry heat resistance to 400°F (204°C)

Typical Properties (mixed, as supplied)

- ► Stock Colors_____ Gray, Red
- ► V.O.C. Level/Gal. ______ 110 grams/L (0.92 lbs./gal.)
- Pot Life _____ 120 minutes @ 75°F (24°C)
- ► Viscosity Reduction _____ Reduce with Toluene or Xylene
- Solids by Volume _____ 87%
- Recommended Film Thickness (dry) mils average _____Steel: 16-18 mils (400-450 microns)
- Shelf Life ______12 months

For product recommendations and technical, application and heat curing information contact Advanced Polymer Coatings' customer service. Contact +1 440-937-6218.

Chart Background

Comparison of ChemLINE[®] 2400 ES vs. Various Linings using Taber Abrasion Test ASTM D4060; CS-17 WHEELS





Coating	Description	Typical Applications	System/DFT
ChemLINE [®] 784	Excellent chemical resistance, high functionality, two com-	com- scrubbers, piping, ducts, rail cars,	Steel: 2 coats. 300-350 microns. (12-14 mils).
previously: ChemLINE® 784/32	ponent low temperature cure polymer coating.		Concrete: 2 coats. 500-600 microns. (20-24 mils).
ChemLINE® 784 ES Elevated Service previously: ChemLINE® 784/31	Highly chemically resistant, high functionality, two com- ponent high temperature cure polymer coating, with high cure.	Tanks, pipes, & scrubbers.	Steel: 2 coats. 300-350 microns. (12-14 mils).
ChemLINE [®] HS High Solids previously: ChemLINE [®] 784/32 PC	High solids, 1 or 2 coats, chemically resistant two com- ponent low temperature cure polymer coating.	Transportation - rail cars, OTR tankers, ISO tanks, barge tanks, & tanker ships.	Steel: 1 or 2 coats to achieve 300-350 microns. (12-14 mils).
ChemLINE [®] 784 AS Anti-Static	Static dissipating, chemically resistant, high functionality, two component low tempera- ture cure polymer coating.	Clean rooms, flooring, ducts, structural steel, hopper cars, and where a static dissipating lining is required.	Steel: 2 coats. 300-350 microns. (12-14 mils). Concrete: 2 coats. 500-600 microns. (20-24 mils).
ChemLINE® 784 WS Wine & Spirits previously: ChemLINE® EF	FDA (GRAS) two component low tempera-ture cure polymer coating for wine and spirits tanks.	Wine & spirits tanks.	Steel: 2 coats. 300-350 microns. (12-14 mils).
ChemLINE [®] 2400 Abrasion Resistant	Abrasion and chemically resistant two component low	Slurry tanks, scrubbers, dump trucks, bag houses, FGD units, tank contain- ers, hopper cars, ion exchange vessels, secondary containment, and floors.	Steel: 2 coats. 400-450 microns. (16-18 mils).
previously: ChemLINE [®] 2400/32	temperature cure polymer coating.		Concrete: 2 coats. 600-650 microns. (24-26 mils).
ChemLINE® 2400 ES Elevated Service previously: ChemLINE® 2400/31	Abrasion and highly chemi- cally resistant two component high temperature cure poly- mer coating.	Tanks, pipes, & scrubbers.	Steel: 2 coats. 400-450 microns. (16-18 mils).



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